



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-607-511
Job Sheet 183422-A



Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 10/12/18

Created By: Sonia Quirion

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/25/18	10/12/18	0.00	0.00	Start Up Stores/Pkg-2		OCT 11 2018
140	Packaging	4 pcs		10/12/18	0.00	0.00	Packaging1-3		OCT 11 2018
150	QC	4 pcs		10/12/18	0.00	0.00	QC4		OCT 18 2018
160	Packaging	4 pcs		10/12/18	0.00	0.00	Packaging3-1		OCT 18 2018
165	DC	4 pcs		10/12/18	0.00	0.00	DC		OCT 18 2018
170	QC21-FG	4 Ea		10/12/18	0.00	0.00	QC21		OCT 18 2018

Part Op 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	32 Ea (8 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	
D3984-030	Rubber Extrusion, X-tube, 3"	32 Ea (8 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	4 Ea (1 ea)	90-Start up Operation	
D4713-1	Spacer	4 Ea (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	8 Ea (2 ea)	140-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	1,339	0
	AN4-42A	16	123	0
	AN6-13A	8	79	0
	D3501-1	32	272	0
	D3910-5	4	17	0
	D3910-7	4	29	0
	D3984-030	32	79	0
	D4085-3	4	29	0
	D4148-041	4	1	0
	D4149-041	4	13	0
	D4713-1	4	24	0
	D4775-041	8	2	0
	D4776-3	8	10	0
	MS21042L4	96	4,281	0
	MS21042L6	8	360	0
	MS3367-5-0	4	747	0
	NAS1149F0432P	160	1,020	0
	NAS1149F0663P	16	645	0
	D3910-3	8	9	0
140-Packaging				

Part Specifications

Specifications could not be found.

CONTAINER NO.



AS350/AS355 Quick Release Basket/Long Cargo Tube
Mounting Provisions, Fits LH/RH

PART NO: D350-607-511

Serial No/Batch: S117540

Revision:

Operation:

Change No:

Packaging
CHG007

Mfg Date: 10/11/18
Job No: 183422-A



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D350-607-511
Job Sheet 183422



Part No: D350-607-511

Job Qty: 5 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		10/12/18	0.00	0.00	Start Up Stores/Pkg-2		OCT 11 2018
140	Packaging	5 pcs		10/12/18	0.00	0.00	Packaging1-3		
150	QC	5 pcs		10/12/18	0.00	0.00	QC4		OCT 11 2018
160	Packaging	5 pcs		10/12/18	0.00	0.00	Packaging3-1		
165	DC	5 pcs		10/12/18	0.00	0.00	DC		
170	QC21-FG	5 Ea		10/12/18	0.00	0.00	QC21		

Part Op
Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	100 Ea (20 ea)	90-Start up Operation	5089347
AN4-42A	Bolt	20 Ea (4 ea)	90-Start up Operation	5094522
AN6-13A	Bolt	10 Ea (2 ea)	90-Start up Operation	5095640
D3501-1	Bushing	40 Ea (8 ea)	90-Start up Operation	5093500
D3910-3	Crosstube Lug	10 Ea (2 ea)	90-Start up Operation	5103687
D3910-5	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5067439
D3910-7	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5102090
D3984-030	Rubber Extrusion, X-tube, 3"	40 Ea (8 ea)	90-Start up Operation	2104239
D4148-041	Fwd Crosstube Lug Assembly	5 Ea (1 ea)	90-Start up Operation	511601
D4149-041	Aft Crosstube Lug Assembly	5 Ea (1 ea)	90-Start up Operation	511602
D4775-041	Strut Assembly	10 Ea (2 ea)	90-Start up Operation	511603
D4776-3	Skidtube Clevis	10 Ea (2 ea)	90-Start up Operation	511604
MS21042L4	Nut	120 Ea (24 ea)	90-Start up Operation	2094597
MS21042L6	Nut	10 Ea (2 ea)	90-Start up Operation	5067246
NAS1149F0432P	Washer	200 Ea (40 ea)	90-Start up Operation	5067355
NAS1149F0663P	Washer	20 Ea (4 ea)	90-Start up Operation	5085447
D4085-3	Placard	5 Ea (1 ea)	90-Start up Operation	5104453
D4713-1	Spacer	5 Ea (1 ea)	90-Start up Operation	5095330
MS3367-5-0	Tie Wrap	5 Ea (1 ea)	90-Start up Operation	5085447

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	100	531	0
	AN4-42A	20	159	0
	AN6-13A	10	73	0
	D3501-1	40	495	0
	D3910-3	10	24	0
	D3910-5	5	26	0
	D3910-7	5	19	0
	D3984-030	40	101	0
	D4085-3	5	21	0
	D4148-041	5	0	0
	D4149-041	5	0	0
	D4713-1	5	36	0
	D4775-041	10	1	0
	D4776-3	10	10	0
	MS21042L4	120	4,086	0
	MS21042L6	10	456	0
	MS3367-5-0	5	759	0
	NAS1149F0432P	200	1,557	0
	NAS1149F0663P	20	746	0
Part Specifications				
Specifications could not be found.				

Plex 9/18/18 9:12 AM Dart.lajeunesse.marie

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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REFERENCE ONLY

Revision: E

Date: 16.11.25